## DOME PRESSURE REGULATOR SET 737 LE/S-ES



## Complete solution, own-medium controlled





High performance stainless steel dome-loaded pressure regulator set. For high and varying flows requiring maximum pressure stability.

### **Features**

- Balanced Seat Design (BSD) Further enabling control precision, high reliability and low maintenance
- A complete solution, ready to use With integrated pilot pressure regulator, and stainless steel pressure gauges, completely assembled and tested
- Own-medium controlled Enabling autonomous operation (no separate gas supply required)
- Closed system Self-relieving design, but no gas is released to atmosphere
- Simple to install and operate Removable spindle enables simple setting of the required outlet pressure Can be positioned at any angle / orientation For indoor and outdoor installation
- · Glycerine-filled manometer, unfilled version for oxygen

## Operation / Usage

Ideal for process gas supply where pressure accuracy is required even when inlet pressures and flow rates are varying.

High flow rates and outlet pressure accuracy are achieved, even when the difference between inlet and outlet pressures is small.

Also suitable for various aggressive and toxic gases.

## Maintenance

Depending on application, moving wetted parts may need replacement every 1-3 years.

For this we offer our Maintenance Set with original spare parts.

## **Options**

- · Lockable spindle cap
- Maintenance Set

## **Approvals**

Company certified according to ISO 9001, ISO 22000 and PED 2014/68/EU Module H

CE-marked according to PED 2014/68/EU

ATEX 2014/34/EU with ignition hazard analysis according to EN 1127-1, DIN EN 13463-1 and ZH1/200

Analysed for Food Safety per HACCP-Analysis

Fulfils the requirements of EU Regulations (EC) 1935/2004, and (EC) 2023/2006

Fulfils the requirements of German Food and Feed (LFGB) Law, and is suitable for contact with food gases

Designed for Oxygen Service in accordance with EIGA 13/20 and CGA G-4.4: Oxygen Pipeline and Piping Systems

Cleaned for Oxygen Service in accordance with EIGA 33/18 and CGA G-4.1: Cleaning of Equipment for Oxygen Service

## Available upon request

Certificates and test reports

Other Dome types

Switchover systems / parallel supply systems

Customer-specific / customised versions

# DR2.4 ES - G01/4D subject to change

## DOME PRESSURE REGULATOR SET 737 LE/S-ES Complete solution, own-medium controlled

Coefficient of increase

CR



### 

7 - 145 PSI

Connections

G 3/4 female,
3/4" NPT female

Kv-Value

2.4

Cv-Value

2.8

Coefficient as per DIN EN ISO 7291 in pressure after closing R = 0,17 Coefficient of unevenness I = 0.02

Temperature range  $-30 \,^{\circ}\text{C to} + 50 \,^{\circ}\text{C}$ 

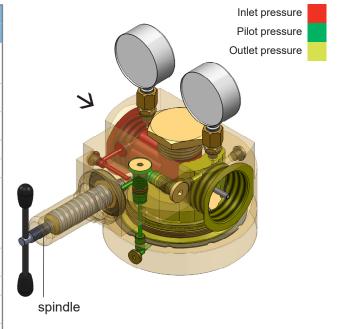
O-Ring

Spring

Stainless steel (1.4310)

Stainless steel housing
DIN EN ISO 5171 for O<sub>2</sub>,
DIN EN 837-1 glycerine-filled
for other gases

Weight approx. 13 kg / 29 lb other material (material combinations) upon request



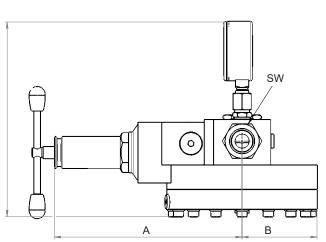
Model	Connection G	Dimensions in mm							
		Α	В	С	C <sub>1</sub>	Н	L	S	SW
737	3/4" female	197.6	79	3	-	approx. 205	146	36	32
	3/4" NPT female	197.6	79	3	27	approx. 205	200 (L+2xC <sub>1</sub> )	36	36

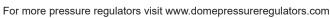
other connections upon request

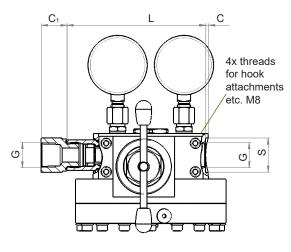
Membrane

## version

3/4" NPT female 3/4" female





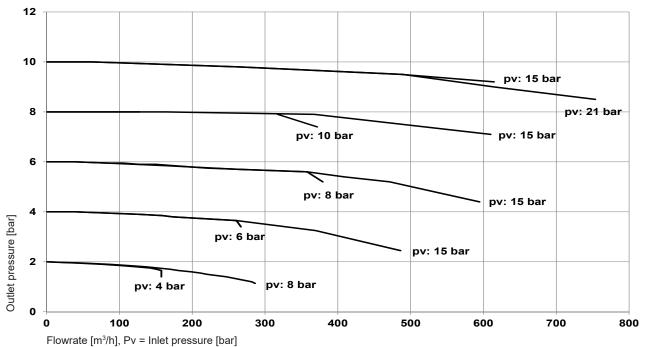


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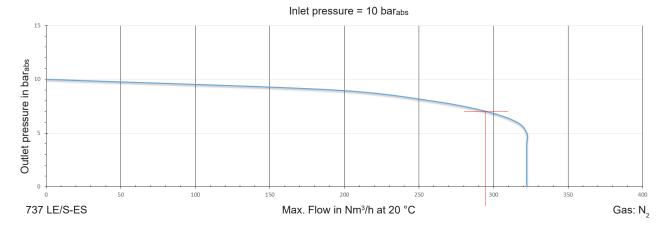


Pressure control performance examples (N2, 20 °C : apply conversion factor of x 0.8 for CO2)



Flowrate [m³/h], Pv = Inlet pressure [bar] 1 m³/h = 35.3 scfh

## Flow capacity "envelope"



Example:

Inlet pressure: 10 bar<sub>abs</sub>
Outlet pressure: 7 bar<sub>abs</sub>
Max. Flow: 295 Nm³/h
Gas: N<sub>o</sub>

individual graphs with your parameters upon request

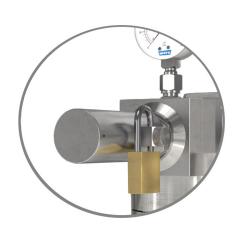
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Mainten	Maintenance Set			
Model	Order-No.			
737LE/S-ES	962.000087			

lockable spindle cap			
Model	Order-No.		
737LE/S-ES	966.061400		





Replacement filter				
Model	Order-No.			
737LE/S-ES	956.504300			

