## MFA10 - E01/5D subject to change

## INLINE-GAS ANALYSER MAPY VAC for O<sub>2</sub> or O<sub>2</sub>/CO<sub>2</sub>







**MAPY VAC BB** 

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Inline gas analyser for monitoring of modified atmospheres at traysealers and thermoformers in food packaging (MAP). For continuous analysis (inline).

MAPY VAC measures O<sub>2</sub> or O<sub>2</sub>/CO<sub>2</sub>-concentrations in the package without destroying it.

A flexible analyser to guarantee quality and productivity of production processes.

Available as a single or double analyser for O<sub>2</sub> and O<sub>2</sub>/CO<sub>2</sub>.

### **Benefits**

- · high process safety
- · measures every packaging cycle
- reduces labour and waste costs compared to manual testing
- simple to operate via touchscreen
- · reliable steady measuring results and high accuracy
- simple calibration of sensor
- permanent monitoring of set limit values
- alarm signals are given if the set limits are exceeded and a potential free contact operates to e.g. auto-stop your machine to avoid quality problems
- easy to clean stainless steel housing for maximum hygiene, splash-proof
- data transfer via USB port
- integration into networks by Ethernet connection
- internal audio alarm
- data logging
- product administration up to 250 items

### Options

- fully automatic calibration
- measurement of gas composition and pressure by buffer tank measurement
- separate table printer for instant documentation
- line recorder for recording measuring results development
- various Ethernet cables
- monitoring by web browser
- messaging via e-mail on alarm
- Black-Box-Version (BB) without display specifically designed for automated machine control.
   Control only possible by packaging machine or connected PC.
  - Special software for communication on CD
- IP45 accessory kit for improved water protection

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for O<sub>2</sub> or O<sub>2</sub>/CO<sub>2</sub>

Type MAPY VAC O<sub>2</sub> / MAPY VAC O<sub>2</sub>/CO<sub>2</sub>

**Option** additional measurement of gas composition in buffer tank,

BB (Black-Box Version) without display

Gases O<sub>2</sub> or O<sub>2</sub>/CO<sub>2</sub> mixed with N<sub>3</sub>

not for flammable, corrosive or toxic gases!

CO<sub>2</sub> infrared measuring cell long lifetime

Measuring range O<sub>2</sub> 0-100%

CO<sub>2</sub> 0-30%, 0-100% please indicate

Resolution <10% 0.01%

≥10% 0.1%

**Accuracy** ± 4% relative to the measurement range

Number of cycles max. 10 cycles per minute

Temperature (gas/environment) 0 °C to +40 °C (32 °F to +104 °F

**Gas connections** 

analysis gaspush-in fitting for hose 6 mmcalibration gaspush-in fitting for hose 6 mmmixing gaspush-in fitting for hose 6 mmcentral vacuumpush-in fitting for hose 8 mm

Calibration

**Gas consumption** approx. 5 l/min

the real gas consumption for calibration

is depending on installation.

Alarm contacts 2 potential free contacts for min. and max. settings

(adjustable for each gas)

Interfaces RS 232 with ASCII-output of date, time, measured value

USB by memory stick for software Update RJ45 Ethernet FTP-Server for software Update

analog output 4-20 mA or 0-10 V

**Languages** multilingual

**Housing** stainless steel, IP34

Weight approx. 9.5 kg

**Dimensions (HxWxD)** approx. 208 x 242 x 481 mm (8.2 x 9.5 x 18.9 mm)

(without connections)

**Voltage** 230 V AC 50 / 60 Hz

110 V AC 50 / 60 Hz

Power consumption 230 V AC / 0.12 A

Approvals Company certified according to ISO 9001 and ISO 22000

CE-marked according to: - EMC 2014/30/EU

- Low Voltage Directive 2014/35/EU

for food-grade gases according to:
- Regulation (EC) No 1935/2004

Cleaned for Oxygen Service according to:

- EIGA IGC Doc 13/12/E: Oxygen Pipeline and Piping Systems